

SAME DIMENSIONS FOR 1,2,3 & 4 STICK APPLICATIONS

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PART NO. MAYFAIR PERFORMANCE 137-8599 TITLE: HEADS UP INDICATOR THRU DASH

INSTALLATION TEMPLATE www.mayfairperformance.com

MAKE SURE THE PRINTER IS SET TO PRINT AT 100% SCALE, CHECK MEASUREMENT OF THE LINE BELOW.



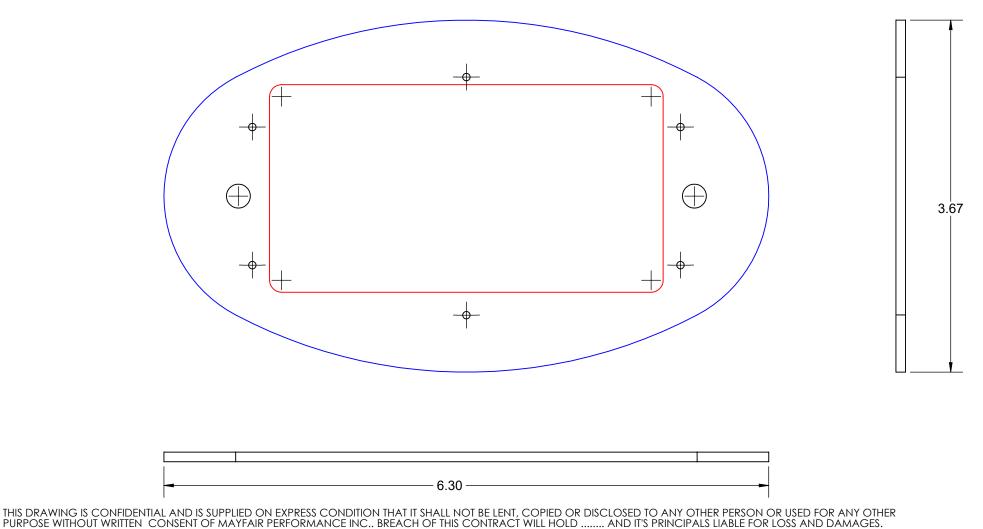
ELECTRICAL AND MECHANICAL TEMPLATE INSTRUCTIONS: 1) CUT ALONG THE BLUE LINE. THAT IS THE OUTSIDE PROFILE OF THE BEZEL. TAPE TO THE DASH.

2) CENTER PUNCH THE 6 LARGER HOLES CENTER MARKS AND

DRILL WITH \emptyset 1/4 DRILL BIT.

3) CENTER PUNCH THE 6 SMALLER HOLES CENTER MARKS AND DRILL WITH \emptyset 5/64 DRILL BIT.

4) USING A JIG SAW. CUT ALONG THE RED LINES TO REMOVE THE CENTER MATERIAL.



MAYFAIR PERFORMANCE

PART NO.

137-8581

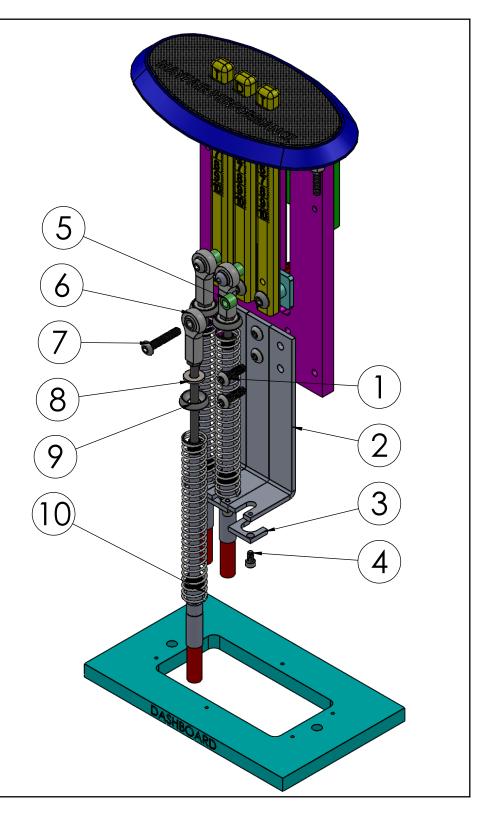
TITLE: MECHANICAL HEADS UP INDICATOR

1 & 3 STICKS CABLE INSTALLATION

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INSTALLATION INSTRUCTIONS:

- 1) AFTER THE DASH HAS BEEN CUTOUT AND HOLES DRIILED..
- 2) SLIDE THE CABLES UP THROUGH THE DASH.
- 3) REMOVE CABLE JAM NUT. SLIDE #10 SPRING, #9 SPRING CUP AND #8WASHER OVER CABLE, AS SHOWN.
- 4) APPLY RED LOCTITE TO #1 SCREWS. USING 1/8 ALLEN SOCKET, INSTALL #2 BRACKET USING #1 SCREWS. TORQUE TO 60 IN, LBS..
- 5) APPLY ANTI-SIEZE TO CABLE THREADS. INSTALL CABLE JAM NUT AND #6 ROD END TILL THE THREAD BOTTOMS OUT..
- 6) USING 1/8 ALLEN SOCKET & #7 SCREW. INSTALL ROD END TO THE STICK. MAKE SURE TO POSITION #5 SPACER BETWEEN THE ROD END AND THE STICK, AS SHOWN.
- 7) ADJUST CABLES.
- 8) AFTER ADJUSTING CABLE. REMOVE #7 SCREW. APPLY BLUE LOCTITE AND TORQUE TO 40 INCH LBS.
- 9) APPLY ANTI-SIEZE TO #4 BOLTS. USING 7/64 HEX SOCKET #3 ATTACH CABLE BRACE TO THE BOTTOM SIDE OF THE BRACKET. TORGUE TO 60 IN. LBS..



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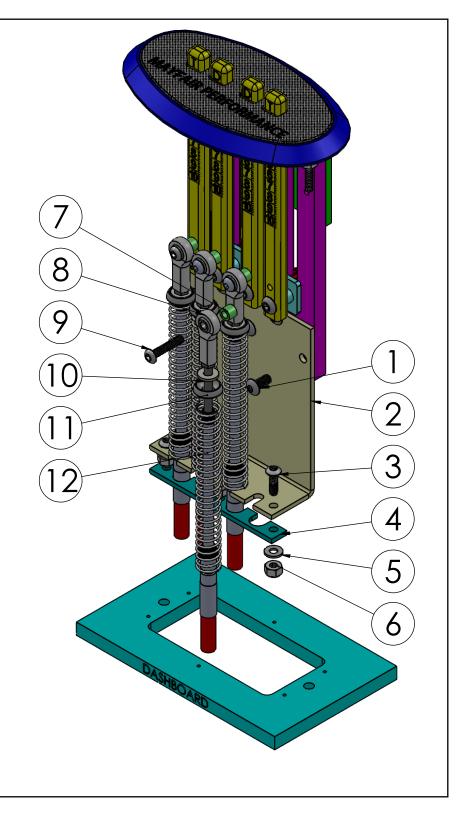
TITLE: MECHANICAL HEADS UP INDICATOR 2 & 4 STICKS CABLE INSTALLATION

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INSTALLATION INSTRUCTIONS:

- 1) AFTER THE DASH HAS BEEN CUTOUT AND HOLES DRILLED.
- 2) SLIDE THE CABLES UP THROUGH THE DASH.
- 3) REMOVE CABLE JAM NUT. SLIDE #12 SPRING, #11 SPRING CUP AND #10 WASHER OVER CABLE, AS SHOWN.
- 4) APPLY RED LOCTITE TO #1 SCREWS. USING 1/8 ALLEN SOCKET, INSTALL #2 BRACKET USING #1 SCREWS. TORQUE TO 60 IN, LBS...
- 5) APPLY ANTI-SIEZE TO CABLE THREADS. INSTALL CABLE JAM NUT AND #8 ROD END TILL THE THREAD BOTTOMS OUT..
- 6) USING 1/8 ALLEN SOCKET & #9 SCREW. INSTALL ROD END TO THE STICK.

 MAKE SURE TO POSITION #7 SPACER BETWEEN THE ROD END AND THE STICK, AS SHOWN.
- 7) ADJUST CABLES.
- 8) AFTER ADJUSTING CABLE. REMOVE #9 SCREW. APPLY BLUE LOCTITE AND TORQUE TO 40 INCH LBS.
- 9) APPLY ANTI-SIEZE TO #3 BOLTS. USING 1/8 HEX SOCKET AND 3/8 SOCKET. ATTACH #4 CABLE BRACE TO THE BOTTOM SIDE OF THE BRACKET. INSTALL #5 WASHER AND#6 NUTS. TORGUE TO 60 IN. LBS...



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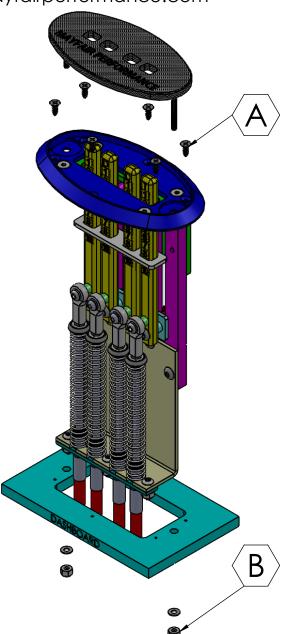
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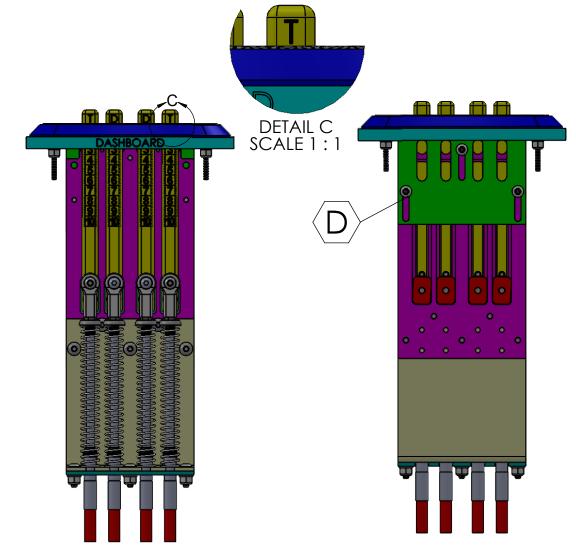
THRU DASH INSTALLATION

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THRU DASH 1,2,3 & STICKS INSTALLATION INSTRUCTONS:

- 1) AFTER THE CABLES HAVE BEEN INSTALLED AND CARBON COVER REMOVED.
- 2) SLIDE ASSEMBLY THROUGH THE DASH.
- 3) USE THE (6) #8 SCREWS, FIG. A, TO ATTACHED TO THE DASH.
- 4) APPLY ANTI-SIZE TO THE STUDS ON THE CARDON COVERAND INSTALL.
- 5) FROM UNDER THE DASH INSTALL THE #10 NUTS AND WASHERS, FIG. B. USE A 11/32 SOCKET TO GENTLE SNUG DOWN THE COVER.
- 6) LOOK AT DETAIL C. MAKE SURE THE TOP LINE IS EVEN WITH THE CARBON COVER. IF NOT, USING 1/4 ALLEN KY AND LOSING THE 3 BOLTS, FIG. D, TO SLIDE THE ASSEMBLY INTO PROPER HEIGHT.



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